

## Simplifying corporate structure...

**About the stock:** Ambuja Cements, a part of Adani Group, is a Pan-India cement manufacturer with a market share of 16.6% at present. Company's consolidated cement capacity stands at ~107 mtpa at present (including ACC, Sanghi Industries, Penna Cement & Orient Cement)

**Key event: Ambuja Cements (ACL) board has approved the amalgamation of ACC and Orient Cement (OCL) with itself to create a single company. Below are the key highlights:**

- For every 100 equity shares of ACC, ACL will issue 328 equity shares to eligible shareholders of ACC. For every 100 equity shares of OCL, ACL will issue 33 equity shares to eligible shareholders of OCL
- Currently, ACL holds 50.05% in ACC and 72.66% in OCL. In June 2025, ACL completed acquisition of 72.66% controlling stake in OCL (including 26% open offer) at Rs 395.4 per share
- All assets, including intangible assets of ACC & OCL like brand & trademarks, and all liabilities will transfer to ACL. Post merger, there is no specific MSA (master supply agreement) required with ACC, OCL, Penna & Sanghi as these companies will become integral part of ACL
- For ACC, appointed Date is 1<sup>st</sup> January 2026 and for OCL, appointed Date is 1<sup>st</sup> May 2026. Subject to requisite approvals such as shareholders, creditors, SEBI, NCLT etc, transaction is expected to be completed over a period of twelve months
- Approval of Competition Commission of India (CCI) is not required as these transactions are intra-group (i.e. merger of subsidiaries with parent)
- Promoter & Promoter Group holding in ACL will be 60.94% from 67.65% post approval of all ongoing and proposed scheme of merger of Sanghi Industries, Penna Cements, OCL and ACC

## Our Perspective

- The merger ratio was favorable for OCL (to the tune of ~9%) and largely neutral for ACC (considering the closing price of 22<sup>nd</sup> Dec 2025). However, we believe that these implied valuations for OCL and ACC are significantly lower than the valuations given to ACC & OCL at the time of acquisitions
- Since, ACL will issue new shares to minority shareholders, this will be ~12% equity dilutive for ACL. However, we believe that, the corporate structure and reporting structure of ACL will be simplified once the merger with ACC, OCL, Sanghi and Penna is completed

## Rating and Target Price

- Operational performance is expected to improve for ACL, led by healthy volume growth and significant improvement in EBITDA/ton. We trim our estimates factoring in the recent weakness in prices. However, we maintain **BUY** with a revised TP of ₹ 640 (based on 16x EV/EBITDA on average of FY27E & FY28E) with adjusting value of minorities

## Key Financial Summary

(Year-end March)	FY23*	FY24	FY25	2 Year CAGR (FY23-FY25)	FY26E	FY27E	FY28E	3 Year CAGR (FY25-28E)
Revenues	38,937	33,160	35,336	-4.7%	40,943	45,901	50,996	13.0%
EBITDA	5,122	6,400	5,971	8.0%	7,628	9,704	12,049	26.4%
EBITDA margin (%)	13.2	19.3	16.9		18.6	21.1	23.6	
Net Profit	2,583	3,577	4,303	29.1%	3,827	4,113	5,287	
EPS (Rs)	13.0	18.0	17.5		15.5	16.7	21.5	
P/E (x)	42.4	32.1	31.4		35.5	33.0	25.7	
EV/EBITDA (x)#	29.6	23.7	25.4		19.8	15.6	12.6	
EV/ton (\$)	270.2	231.2	183.6		150.9	131.9	114.9	
RoCE (%)	13.3	14.3	11.8		9.3	11.6	13.8	
RoE (%)	8.2	8.2	8.1		6.7	6.8	8.2	

Source: Company, ICICI Direct Research, \* 15 months



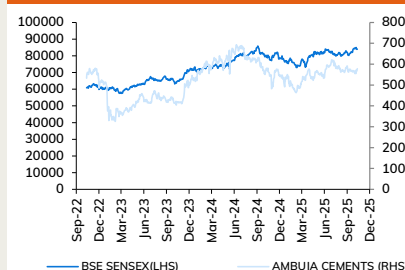
## Particulars

Particular	Amount
Market Capitalisation (Rs Crore)	1,35,644
FY25 Gross Debt (Rs Crore)	27
FY25 Cash (Rs Crore)	6,127
EV (Rs Crore)	1,29,545
52 Week H/L (Rs)	625 / 455
Equity Capital	439.5
Face Value	2.0

## Shareholding pattern

	Dec-24	Mar-25	Jun-25	Sep-25
Promoter	67.6	67.6	67.6	67.7
FII	9.1	8.6	7.4	5.9
DII	16.4	17.1	18.5	19.4
Others	6.9	6.7	6.5	7.0

## Price Chart



## Recent Event & Key risks

(1) Slowdown in demand (2) Delays in capacity expansion (3) Increase in commodity prices (4) High competition

## Research Analyst

Vijay Goel  
vijay.goel@icicisecurities.com

Deep Lapsia  
deep.lapsia@icicisecurities.com

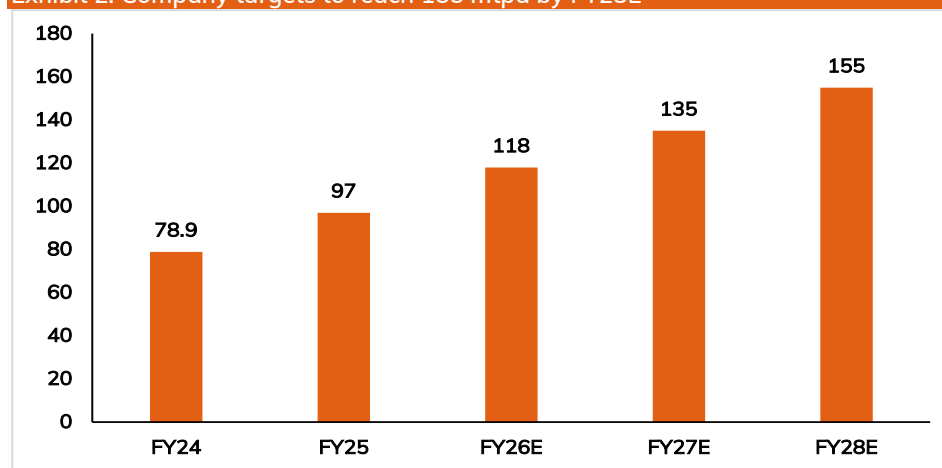
**Volume growth to remain better-than-industry led by aggressive capacity additions:** ACL reported 19% YoY growth in consolidated volume for H1FY26 which remains better-than-industry, mainly led by capacity additions and consolidation of acquired capacities (Orient Cement, Sanghi Industries & Penna Cement). Further, company is aggressively expanding its capacity to 118 mtpa by FY26E (through organic expansion) and targets to reach 155 mtpa by FY28E (from 107 mtpa at present). Company has stated that, post merger with ACC, OCL & Sanghi, there is no specific MSA (master supply agreement) required with these entities as these will become integral part of ACL. We estimate company's consolidated volumes to grow at ~12% CAGR over FY25-28E. Management also guides double-digit volume growth in the coming period (vs 7-8% industry growth)

**Exhibit 1: Number of plants operated by each company in different regions**

Region	UoM	Ambuja	ACC	Orient	Adani Cement
Central	mtpa	2.5	7.1	-	9.6
East	mtpa	12.0	11.6	-	23.5
North	mtpa	10.6	8.7	-	19.3
South	mtpa	13.0	10.1	6.5	29.4
West	mtpa	19.6	2.9	2.0	24.5
<b>Total Capacity</b>	<b>mtpa</b>	<b>57.6</b>	<b>40.4</b>	<b>8.5</b>	<b>107.0</b>
<b>Total IUs</b>	<b>Nos</b>	<b>11.0</b>	<b>11.0</b>	<b>2.0</b>	<b>24.0</b>
<b>Total GUs</b>	<b>Nos</b>	<b>13.0</b>	<b>8.0</b>	<b>1.0</b>	<b>22.0</b>

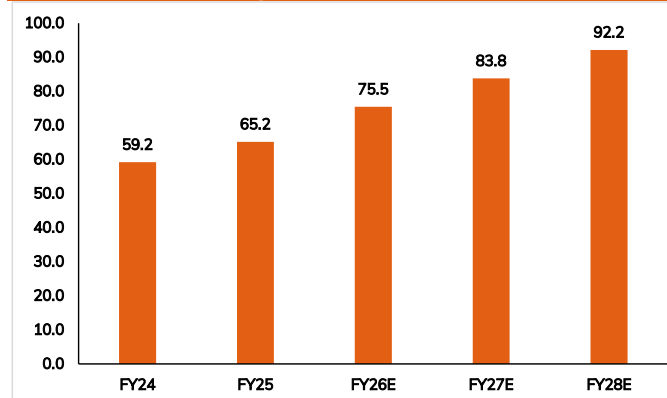
Source: Company, ICICI Direct Research Note: Ambuja Capacity included Sanghi Industries and Penna Cements

**Exhibit 2: Company targets to reach 155 mtpa by FY28E**

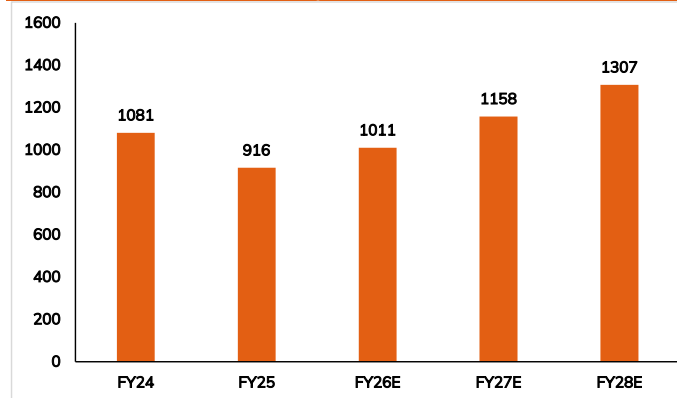


Source: Company, ICICI Direct Research

**EBITDA/ton expected to improve considerably led by cost saving initiatives with synergies from acquired assets:** ACL's EBITDA/ton stood at Rs 1043 (+30.8% YoY) in H1FY26; led by better realisations and cost efficiency measures. By unifying manufacturing, logistics, supply chain and corporate functions under one entity, the merger will simplify the overall structure, optimize resource allocation and enable more efficient use of capital, financial and managerial strengths. Rationalisation of networks, branding and sales-related spends will lower costs, improve margins by at least ₹100/ton, and support targeted growth and profitability. Aligned with the group's long-term vision of consolidation and sustainable growth, the unified company is expected to enhance operational efficiency, strengthen the balance sheet and generate greater long-term value for all stakeholders. Management targets to save total cost/ton further by ~Rs 550/ton by FY28E (from Q2FY26 level). We expect EBITDA/ton to improve to Rs 1307/ton in FY28E (vs Rs 916/ton in FY25). Management also targets EBITDA/ton of Rs 1500/ton by FY28E

**Exhibit 3: Volumes to grow at ~12% CAGR over FY25-28E**


Source: Company, ICICI Direct Research

**Exhibit 4: EBITDA/ton to improve over FY25-FY28E (Rs/ton)**


Source: Company, ICICI Direct Research

## Financial summary

**Exhibit 5: Profit and loss statement**

₹ crore

(Year-end March)	FY25	FY26E	FY27E	FY28E
Revenue	35,336	40,943	45,901	50,996
% Growth	6.6	15.9	12.1	11.1
Other income	2,654	1,062	1,115	1,171
Total Revenue	35,336	40,943	45,901	50,996
% Growth	6.6	15.9	12.1	11.1
Total Raw Material Costs	6,527	6,015	6,635	7,280
Employee Expenses	1,403	1,693	1,862	2,048
Other expenses	21,435	25,607	27,699	29,618
Total Operating Expenditure	29,366	33,314	36,197	38,947
Operating Profit (EBITDA)	5,971	7,628	9,704	12,049
% Growth	(6.7)	27.8	27.2	24.2
Interest	216	280	274	269
PBDT	8,409	8,410	10,544	12,951
Depreciation	2,297	3,398	3,810	4,284
PBT before Exceptional Items	6,112	5,012	6,735	8,667
Total Tax	810	-	1,347	1,733
PAT before MI	5,281	5,012	5,388	6,934
PAT	4,303	3,827	4,113	5,287
% Growth	20.3	(11.1)	7.5	28.6
EPS	17.5	15.5	16.7	21.5

Source: Company, ICICI Direct Research

**Exhibit 6: Cash flow statement**

₹ crore

(Year-end March)	FY25	FY26E	FY27E	FY28E
Profit after Tax	4,303	3,827	4,113	5,287
Depreciation	2,297	3,398	3,810	4,284
Interest	216	280	274	269
Cash Flow before WC changes	6,816	7,505	8,197	9,840
Changes in inventory	(639)	(688)	(346)	(586)
Changes in debtors	(377)	(249)	(47)	(209)
Changes in loans & Advances	(1)	1	(1)	-
Changes in other current assets	(1,506)	(129)	(37)	(204)
Net Increase in Current Assets	1,302	(1,365)	(697)	(1,272)
Changes in creditors	(349)	942	511	398
Changes in provisions	12	7	15	4
Net Inc in Current Liabilities	1,722	2,077	1,431	911
Net CF from Operating activities	9,840	8,217	8,932	9,479
Changes in deferred tax assets	33	-	-	-
Capex (incl Other investments)	(19,895)	(15,000)	(8,000)	(8,000)
Net CF from Investing activities	(22,377)	(10,960)	(8,197)	(7,842)
Dividend and Dividend Tax	(493)	(549)	(690)	(862)
Net CF from Financing Activities	7,596	(828)	(964)	(1,131)
Net Cash flow	(4,941)	(3,571)	(230)	506
Opening Cash/Cash Equivalent	11,068	6,127	2,555	2,326
Closing Cash/ Cash Equivalent	6,127	2,555	2,326	2,832

Source: Company, ICICI Direct Research

**Exhibit 7: Balance sheet**

₹ crore

(Year-end March)	FY25	FY26E	FY27E	FY28E
Equity Capital	493	494	494	494
Reserve and Surplus	53,086	56,364	59,787	64,213
Total Shareholders funds	53,579	56,858	60,281	64,707
Total Debt	27	27	27	27
Total Liabilities	67,248	73,564	78,128	83,808
Gross Block	36,626	57,447	64,447	72,447
Acc: Depreciation	11,789	15,187	18,997	23,280
Net Block	24,838	42,260	45,450	49,166
Capital WIP	9,820	4,000	5,000	5,000
Total Fixed Assets	52,645	64,247	68,437	72,153
Non Current Assets	8,704	9,524	10,862	11,958
Inventory	4,248	4,936	5,282	5,868
Debtors	1,590	1,840	1,886	2,096
Other Current Assets	3,966	4,094	4,131	4,335
Cash	6,127	2,555	2,326	2,832
Total Current Assets	17,849	15,644	16,111	17,889
Current Liabilities	2,759	3,702	4,213	4,611
Provisions	90	91	92	92
Total Current Liabilities	13,833	15,910	17,342	18,253
Net Current Assets	4,017	(266)	(1,231)	(363)
Total Assets	67,248	73,564	78,128	83,808

Source: Company, ICICI Direct Research

**Exhibit 8: Key ratios**

(Year-end March)	FY25	FY26E	FY27E	FY28E
EPS	17.5	15.5	16.7	21.5
Cash per Share	32.3	10.4	9.4	11.5
DPS	14.0	15.0	16.0	16.0
BV	217.5	230.8	244.7	262.7
EBITDA Margin	16.9	18.6	21.1	23.6
PAT Margin	12.2	9.3	9.0	10.4
RoE	8.1	6.7	6.8	8.2
RoCE	11.8	9.3	11.6	13.8
RoIC	7.7	7.8	10.2	12.5
EV / EBITDA	25.4	19.8	15.6	12.6
P/E	31.4	35.5	33.0	25.7
EV/ton (\$)	184	151	132	115
EV / Net Sales	3.6	3.3	2.9	2.6
Sales / Equity	0.7	0.7	0.8	0.8
Market Cap / Sales	3.8	3.3	3.0	2.7
Price to Book Value	2.5	2.4	2.3	2.1
Asset turnover	0.7	0.7	0.8	0.8
Debtors Turnover Ratio	25.2	23.9	24.6	25.6
Creditors Turnover Ratio	12.0	12.7	11.6	11.6
Debt / Equity	0.0	0.0	0.0	0.0
Current Ratio	0.9	0.9	0.9	0.9
Quick Ratio	0.5	0.5	0.5	0.5

Source: Company, ICICI Direct Research

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Hold: -5% to 15%;

Reduce: -15% to -5%;

Sell: <-15%



Pankaj Pandey

Head – Research

pankaj.pandey@icicisecurities.com

ICICI Direct Research Desk,  
ICICI Securities Limited,  
Third Floor, Brillanto House,  
Road No 13, MIDC,  
Andheri (East)  
Mumbai – 400 093  
research@icicidirect.com

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Name of the Compliance officer (Research Analyst): Mr. Atul Agarwal  
Contact number: 022-40701000 E-mail Address: [complianceofficer@icicisecurities.com](mailto:complianceofficer@icicisecurities.com)

For any queries or grievances: Mr. Jeetu Jawrani Email address: [headsservicequality@icicidirect.com](mailto:headsservicequality@icicidirect.com) Contact Number: 18601231122

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